



LEGNO PU TIXOTROPICO FIBER

FIBRE-REINFORCED, VERY FAST, THIXOTROPIC, WATERPROOF
(EN 204 D4) WOOD CONSTRUCTION ADHESIVE BASED ON



PRODUCT DESCRIPTION

Fibre-reinforced, very fast, thixotropic and waterproof wood construction adhesive based on polyurethane. Professional quality, conforms to standard EN 204 D4.

FIELD OF APPLICATION

For very quick and water-resistant (EN 204 D4) mutual (surface) joining of practically all types of wood as well as joining practically all types of wood to many building materials, such as gypsum, (natural) stone, (cellular) concrete, metal, hard foam and various synthetics. Especially for bonding and repairing wood constructions and wood connections that have to meet stringent requirements. Suitable for finger joints, dovetail joints, mortise and tenon joints, dowels, springs, and more. Ideal for vertical connections. Suitable for interior and exterior applications, such as façade carpentry and sandwich panels. Also for less-fitting joints (for example, unplanned wood). D4: Interiors where flowing water or condensation are present over long periods on a regular basis. Exteriors exposed to the influences of the weather, providing effective protection for bonded wood. Not suitable for to join polyethylene (PE), polypropylene (PP), PTFE and nylon (PA).

PROPERTIES

- Extremely strong; reinforced with fibres
- Super-fast curing
- Thixotropic; Ideal for vertical applications
- (Sea)waterproof (EN 204 D4)
- Limited filling; slightly effervescent
- Solvent-free
- Temperature and all-weather resistant
- Can be used internally and externally
- Paintable
- Sandable

PREPARATION

Working conditions: The ambient temperature, the adhesive and the materials to be bonded should be no less than +5°C. Relative humidity of up to 65%. Level of wood humidity between 10% and 18% (max. 25%).

Personal safety: It is recommended that rubber or plastic gloves are worn.

Surface requirements: The surfaces to be bonded need to be clean, dry and free of dust. Moisten the side to which no adhesive has been applied with a damp cloth.

Preliminary surface treatment: Degrease oily types of wood with thinner. Roughen non-porous materials.

Tools: Sealant gun, fine-toothed glue spreader (1 mm), brush, roller, clamp or press.

APPLICATION

Coverage: 5-6 m²/kg

Directions for use:

Apply adhesive thinly and evenly to one side using a fine-toothed glue spreader (1 mm), brush or roller. Assemble joint within 2 minutes and clamp or press for at least 15 minutes. The desired pressure is 2-5 kg/cm².

Pressure: 2-5 kg/cm²

Time to press (+20°C): 15 minutes

Open time: 2 minutes

Stains/residue: Remove adhesive residue immediately with acetone. Dry adhesive residue can only be removed mechanically.

CURE TIMES*

Final bonding strength after: approx. 30 minutes at 20°C

* Curing time may vary depending on a.o. surface, product quantity used, humidity level and ambient temperature.

TECHNICAL PROPERTIES

Moisture resistance: Very good

Water resistance: Very good

Temperature resistance: -20°C - +125°C

Chemicals resistance: Good

Paintability: Good

Filling capacity: Limited



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TECHNICAL SPECIFICATIONS

Chemical base: Polyurethane prepolymer

Colour: Yellow

Viscosity: approx. Thixotropic

Solid matter: approx. 100 %

Density: approx. 1.12 g/cm³

STORAGE CONDITIONS

At least 12 months after production. Limited shelf life after opening. Store in properly sealed packaging in a dry place at between +10°C and +20°C.