



# GRIZZLY MONTAGE POWER

**SUPER STRONG AND FAST CONSTRUCTION ADHESIVE WITH HIGH INITIAL TACK AND HIGH FINAL STRENGTH FOR INTERIOR USE.**



## PRODUCT DESCRIPTION

Universal, super strong and fast construction adhesive for interior use, with high initial tack (500KG/M<sup>2</sup> in 10 seconds) and high final strength (60KG/CM<sup>2</sup> in 24 hours). For bonding all kinds of objects onto porous surfaces.

## FIELD OF APPLICATION

Suitable for all kinds of materials: e.g. wood, Trespa®, iron, aluminum, zinc, (stainless) steel, and other metals, stone, ceramic, concrete, brick, plaster, glass, PVC, ABS, PC, PMMA and other synthetic materials (test in advance), cork and polystyrene foam on porous surfaces like wood, stone, concrete, plaster and chipboard.

To all kinds of objects: e.g. skirting boards, laths, window sills, tear plates, thresholds, fascia boards, plate material, insulation material, stair steps, sheeting material, floorboards, plasterboard, ceramic tiles and polystyrene ornaments and borders. Not suitable for PE, PP, PTFE, bitumen, permanently moist places and for attaching a non-porous material on a non-porous substrate. When gluing plastics always perform an adhesion test first. Adhesion to plastics can vary depending on the type of synthetic and the quality of the plastic.

## PROPERTIES

- High initial tack (500KG/M<sup>2</sup> in 10 seconds)
- High final strength (60KG/CM<sup>2</sup> in 24 hours)
- For all materials
- Suitable for porous and uneven surfaces
- For interior use
- Easy to apply
- Filling
- Solvent-free
- Permanently elastic
- Correctable
- Moisture resistant
- Temperature resistant

## PREPARATION

**Working conditions:** Only apply at temperatures between +5°C and +40°C.

**Surface requirements:** Both parts must be dry, clean and free of dust and grease. One of the two parts must be porous (absorbent).

**Tools:** If necessary, use a rubber mallet to tap lightly. For surface bonding use a glue spreader (2 mm).

## APPLICATION

### Directions for use:

Apply one sided on a sturdy, clean and dust- and grease free surface. Apply in dots or stripes (10-40 cm). Firmly press or tap and leave to harden. Support heavy materials for 10 seconds. Remove excess adhesive immediately with ammonia. Final strength after 24 hours depending on surface and conditions.

**Stains/residue:** Use water for cleaning tools and removing wet adhesive residue. Dry adhesive residue can only be removed mechanically.

**Advice:** We recommend Bostik Grizzly Montage Power for interior use.

## CURE TIMES\*

**Drying/Curing time:** approx. 10 sec for initial tack

**Final bonding strength after:** approx. 24 hours

\* Curing time may vary depending on a.o. surface, product quantity used, humidity level and ambient temperature.

## TECHNICAL PROPERTIES

**Moisture resistance:** Good

**Water resistance:** Limited

**Temperature resistance:** -20°C - +80°C

**UV resistance:** Very good

**Chemicals resistance:** Good

**Paintability:** Very good

**Elasticity:** Good

**Filling capacity:** Good

## TECHNICAL SPECIFICATIONS

**Chemical base:** Acrylic dispersion

**Colour:** White

**Viscosity:** approx. Pasty



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**Solid matter:** approx. 65 %

**Density:** approx. 1.28 g/cm<sup>3</sup>

**Shrinkage:** approx. 35 %

## STORAGE CONDITIONS

At least 24 months after date of manufacture. Limited shelf life after opening.

Close container properly and store in a dry, cool and frost-free place.