



GOMMA

FLEXIBLE, WATERPROOF GLUE ESPECIALLY FOR RUBBER.



PRODUCT DESCRIPTION

Special flexible adhesive, water resistant suitable for objects made of rubber.

FIELD OF APPLICATION

Perfect for gluing rubber. Suitable for repairing rubber on boats, shoes, cars and roulottes. Glues rubber on wood, cement, metal, cork and leather. Also suitable for gluing toys. Not suitable for PE, PP and PTFE.

PROPERTIES

- temperature resistant from -40°C to +120°C

PREPARATION

Working conditions: Use only at temperatures between +15°C and +25°C at a relative humidity of up to 65%. In order to prevent the formation of bubbles due to condensation, the temperature of the adhesive and materials to be bonded should be the same as the ambient temperature and preferably between +18°C and +20°C. Never allow a draught onto pasted surfaces.

Surface requirements: Materials to be repaired should be dry through and through.

Preliminary surface treatment: The materials to be bonded should be dry and free of grease and dust. Parts should fit together well.

APPLICATION

Coverage: 2-2,5 m² per liter, applied to both sides, depending on nature of materials to be bonded.

Directions for use:

Apply adhesive thinly and evenly to both surfaces. In case of porous material, apply a second layer when the first layer is dry. Allow both parts to dry for 10 to 40 minutes. The adhesive should be dry to the touch. Correctly position both parts and join by pressing firmly or tapping. Once joined, the parts are immediately bonded! Adjustment is then no longer possible. Avoid entrapping of air bubbles.

Time to press (+20°C): Short. Exercised pressure is more important than time.

Open time: 10 - 40 minutes. Adhesive should be dry to the touch and have stopped stringing. Open time depends on porosity of materials (the more porous, the faster the adhesive is absorbed so open time is shorter) and temperature (a high temperature results in faster evaporation of the solvent, so open time is shorter).

Stains/residue: Dried excess adhesive can only be removed mechanically or with a paint stripper (pre-test).

CURE TIMES*

Final bonding strength after: approx. 24 hours

* Curing time may vary depending on a.o. surface, product quantity used, humidity level and ambient temperature.

TECHNICAL PROPERTIES

Water resistance: Good

Temperature resistance: -15°C to +70°C

Chemicals resistance: Resistant to oils, bases and acids.

Elasticity: Very good

TECHNICAL SPECIFICATIONS

Chemical base: Neoprene rubber

Colour: Yellow/brown

Viscosity: approx. Liquid

Solid matter: approx. 24 %

Density: approx. 0.86 g/cm³

Flash point: K1 (<21°C)

STORAGE CONDITIONS

At least 24 months after date of manufacture. Broken packaging limits storage life. Store in a dry, cool and frost free place.

PACK SIZES

blister 50g